



**Product Data Sheet &
General Processing Conditions**

**RTP 1378 C
Polyphenylene Sulfide (PPS)
Glass Fiber Reinforced
PTFE Lubricated**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	1.68	1.68	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0010 in/in	0.10 %	D 955
MECHANICAL			
Impact Strength, Izod notched 1/8 in (3.2 mm) section	1.6 ft-lbs/in	85 J/m	D 256
unnotched 1/8 in (3.2 mm) section	9.0 ft-lbs/in	481 J/m	D 4812
Tensile Strength	19000 psi	131 MPa	D 638
Tensile Elongation	2.0 - 3.0 %	2.0 - 3.0 %	D 638
Tensile Modulus	1.70 x 10 ⁶ psi	11722 MPa	D 638
Flexural Strength	28000 psi	193 MPa	D 790
Flexural Modulus	1.60 x 10 ⁶ psi	11032 MPa	D 790
THERMAL			
Deflection Temperature @ 264 psi (1820 kPa)	500 °F	260 °C	D 648
Ignition Resistance* Flammability**	V-0 @ 1/16 in	V-0 @ 1.5 mm	D 3801

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.
 Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.
 * This rating is not intended to reflect hazards of this or any other material under actual fire conditions.
 ** Values per RTP Company testing.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	12000 - 18000 psi	83 - 124 MPa
Melt Temperature	575 - 650 °F	302 - 343 °C
Mold Temperature	275 - 350 °F	135 - 177 °C
Drying	4 hrs @ 250 °F	4 hrs @ 121 °C